



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D066-1016-115
Job Sheet 183631



Part No: D066-1016-115

Job Qty: 1 ea

Part Name: R66 Heli-Utility-Basket™ fixed provisions, full



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/21/18

Job Tracking No: **510P**

Due Date: 10/19/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 16.01.14 NEW ISSUE DD VERF:JLM IPP REV:B 17.03.28 as per iin rev.b DD
VERF:RQ

Ship Via:

5926

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		10/19/18	0.00	0.00	Start Up Stores/Pkg-2		OCT 15 2018
110	Packaging	1 pcs		10/19/18	0.00	0.00	Packaging1		OCT 15 2018
120	QC	1 pcs		10/19/18	0.00	0.00	QC4	NOV 2 2 2018	69
130	Packaging	1 pcs		10/19/18	0.00	0.00	Packaging3-1	NOV 2 2 2018	69
135	DC	1 pcs		10/19/18	0.00	0.00	DC		9-89
140	QC21-FG	1 Ea		10/19/18	0.00	0.00	QC21		21

Part Op 130 - Identify and pack for shipping as per PPP D066-1016-115 Location:
Descriptions: 135 - Photocopy bluefile & type labels per PPP D066-1016-115 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-12A	Bolt	8 Ea (8 ea)	90-Start up Operation	5029111
D5350-041	Fwd Cross Beam Assembly	1 Ea (1 ea)	90-Start up Operation	5066638
D5350-043	Aft Beam Assembly	1 Ea (1 ea)	90-Start up Operation	5119709
D5352-1	Cushion	4 Ea (4 ea)	90-Start up Operation	5159892
D5354-041	R66 Fwd Clamp Assembly, LH	1 Ea (1 ea)	90-Start up Operation	5063708
D5354-042	R66 Fwd Clamp Assembly, RH	1 Ea (1 ea)	90-Start up Operation	5063265
D5355-041	Aft Clamp Assembly	2 Ea (2 ea)	90-Start up Operation	5126560
D5358-1	Cover Plate	2 Ea (2 ea)	90-Start up Operation	5076585
D5445-041	Longitudinal Beam Assembly, LH	1 Ea (1 ea)	90-Start up Operation	5107065
D5445-042	Longitudinal Beam Assembly, RH	1 Ea (1 ea)	90-Start up Operation	5118181
MS20392-4C57	Pin	4 Ea (4 ea)	90-Start up Operation	5058147
MS24665-229	Cotter Pin	4 Ea (4 ea)	90-Start up Operation	51135691.1
MS27151-7	Pal Nut	8 Ea (8 ea)	90-Start up Operation	5095419x6 510041
NAS1149D0463J	Washer	8 Ea (8 ea)	90-Start up Operation	5092780
NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation	5062701

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-12A	8	208	0
	D5350-041	1	2	0
	D5350-043	1	1	0

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																		
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																		
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																		
Large Fab ☐	Composite ☐	Supplier ☐																			
D:	Step #:	QTY Effective :		MRB (QSI042) Approval																	
Work Order Deviation		Disposition		Completed By																	
Dart Aerospace Ltd. 1270 Aberdeen Street Lawkesbury, ON K6A 1K7 Canada Tel: 513 632-5200 Email: sales@dartaero.com www.dartaerospace.com DART AEROSPACE Container No: S126096 Part: D066 -- 1016 -- 115 Job No: 183631 Serial No/Batch: S126096 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: TC STC SH17 -- 7 -- Issue date FAA66EC SR03917 Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		FAULT CATEGORY <table style="width:100%; border: none;"> <tr> <td style="width:33%; vertical-align: top;"> ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes </td> <td style="width:33%; vertical-align: top;"> ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center </td> <td style="width:33%; vertical-align: top;"> ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence </td> </tr> </table>		☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center	☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence															
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				QC / QA Coordinator Approval																	
OTHER : _____																					

D5352-1	4	84	0
D5354-041	1	3	0
D5354-042	1	3	0
D5355-041	2	2	0
D5358-1	2	6	0
D5445-041	1	4	0
D5445-042	1	1	0
MS20392-4C57	4	14	0
MS24665-229	4	133	0
MS27151-7	8	32	0
NAS1149D0463J	8	6,728	0
NAS1149F0563P	4	936	0

Part Specifications

Specifications could not be found.

Plex 9/21/18 2:37 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐								
Misidentified ☐	Past Due ☐	OTHER : ☐							

Change Record

PAGE 1 OF 1

Part Number: D066-1016-115Description: BASKET MOUNTING PROVISIONS[illegible]

